

PRODUCT DESCRIPTION:

Trim Ease® is a 100% solids, asbestos-free butyl tape sealant. It is designed for sealing lap-type joints encountered in recreational vehicle and manufactured housing assemblies. It is easy to apply and compress during installation. Excess sealant “squeeze-out” is easily trimmed away to provide a neat-clean site line.

TYPICAL USES:

Trim Ease® is designed to seal and prevent the entry of dust, air and moisture through joint details found in siding and roofing in recreational vehicles and manufactured housing. Several of the details are:

- Side wall joints
- Moldings
- Roof and wall vents
- Window and door fins
- J-rails
- Accessory attachments
- Luggage compartment doors
- Door drip caps

ADVANTAGES:

- Easily and cleanly trims with a blunt tool
- Superior adhesion
- Provides watertight seal
- Non-staining
- Permanently flexible
- Resists ultraviolet and infrared radiations and extremes in temperature
- Good adhesion to metals, plastics and painted finishes found in RV and manufactured housing details

APPLICATION:

Optimally, a clean dry uncontaminated surface is desired to obtain intimate adhesion, but realistically there

are field situations that prevent complete control of surface conditions. Obviously, excessive oil, caked-on dirt, free standing water and ice, frost or snow must be removed before sealant tape is applied. This sealant tape can be applied in cold temperature weather. Temperatures below 40°F (4.44°C) often promote the formation of condensation and frost on substrates. These should be removed before the sealant tape is applied in order to achieve optimum performance. Remove condensation and other moisture with a clean dry cloth and isopropyl (IPA) alcohol. Follow this with a dry cloth wipe.

Position tape sealant on required seal area with release-backing paper on top. Tape should align with fastener holes or penetration points. Using a smooth even hand motion, press the tape to the surface to make intimate contact without distorting the tape sealant. Avoid lapping the tape by butt joining tapes at transition points. Remove release-backing paper prior to mating adjoining surface and fastening. **IF THIS SEALANT TAPE IS IN DIRECT CONTACT WITH ANY OTHER SEALANT OR ELASTOMER, A COMPATIBILITY TEST MUST BE CONDUCTED PRIOR TO USE.**

SM5011 is compatible with the following Schnee-Morehead products:

- Acryl-R SM5430 Non-Skinning SSR Sealant
- Acryl-R SM5504 Narrow-Joint Sealant
- Acryl-R SM5522 Acrylic Sealant
- Polyglaze 5731 and 5732 Silicone Sealants
- Permathane SM7100 and SM7108 Polyurethane Sealants

LIMITATIONS:

Not recommended for:

- Do not use this tape for continuous immersion.
- Joints that are not mechanically fixed.
- Do not apply sealant tape to wet or frost bearing surfaces. See Application paragraph.

TYPICAL PROPERTIES

<i>Property</i>	<i>Typical Values</i>	<i>Test Method</i>
Color	White	Visual SM Test
Specific Gravity:	1.65	ASTM D 792
Density	14 Lbs./Gal 1.68 Kg./Liter	SM Lab Test
Cone Penetration (0.1 mm) @77°F (25°C)	60	ASTM D 217 100 Gram Cone (5 seconds)
Service Temperature Range	-30°F to 180°F (-34°C to 82°C)	SM Lab Test
Percent Solids	100%	SM Lab Test
Tensile Adhesive Strength	15 psi (0.1N/mm ²)	ASTM C 907
% Elongation	>400	ASTM C 908
Sag	None	AAMA 800
Vehicle Migration	Pass <1/8" (<3.175mm)	AAMA 800
Water Resistance	No Effects	AAMA 800
Crazing to Acrylic Plastics	None	MIL-S-11030C
Low Temperature Flexibility	-60°F (-46°C) No cracking	ASTM C 765
Weatherability QUV, 340A Lamps 1000 Hours	Excellent No Cracking No Chalking No Wash-Off No Flow (Sag)	SM Lab Test
Shelf Life:	18 months when stored at or below 100°F (38°C)	

- Trim-Ease, Permthane and Acryl-R are registered trademarks of Schnee-Morehead, Inc.

Refer to Material Safety Data Sheet (MSDS) for further information.

For medical emergency only,
call ChemTrec 1-800-424-9300.

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Complete technical information is available from Schnee-Morehead. For technical assistance, customer service and general information,
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